



FITTING INSTRUCTIONS FOR ECC0394PRO
LHS ENGINE CASE COVER



THIS KIT CONTAINS THE ITEMS PICTURED AND LABELLED OVER PAGE.
SOME PARTS MAY BE SHOWN FOR CLARITY OF INSTRUCTIONS ONLY.

DO NOT PROCEED UNTIL YOU ARE SURE ALL PARTS ARE PRESENT.

PLEASE READ ALL INSTRUCTIONS BEFORE PROCEEDING.

**IF IN ANY DOUBT WHEN FITTING OUR PRODUCTS, CONSULT ONE OF OUR DEALERS
OR HAVE FITTED BY A QUALIFIED TECHNICIAN.**

**PLEASE BE AWARE THAT THE PLASTIC SKIDDER IS ASSEMBLED IN POSITION FOR PACKAGING
PURPOSES ONLY. YOU WILL NEED TO REMOVE IT, PLACE 1 DROP OF BLUE THREAD LOCK TO
EACH BOLT AND REASSEMBLE ONTO THE ALUMINIUM ENGINE CASE COVER. DO NOT EXCEED
15NM OF TORQUE.**

DIGITAL COPIES OF THESE INSTRUCTIONS ARE AVAILABLE FROM:

WWW.RG-RACING.COM



<u>TOOLS REQUIRED</u>	<u>GENERAL TORQUE SETTINGS</u>
<ul style="list-style-type: none"> • Set of Metric Allen keys. • Metric Socket set. • Suitable Torque Wrench. 	<p>M4 BOLT = 8Nm</p> <p>M5 BOLT = 12Nm</p> <p>M6 BOLT = 15Nm</p> <p>M8 BOLT = 20Nm</p> <p>M10 BOLT = 40Nm</p> <p>M12 BOLT = 40Nm</p>

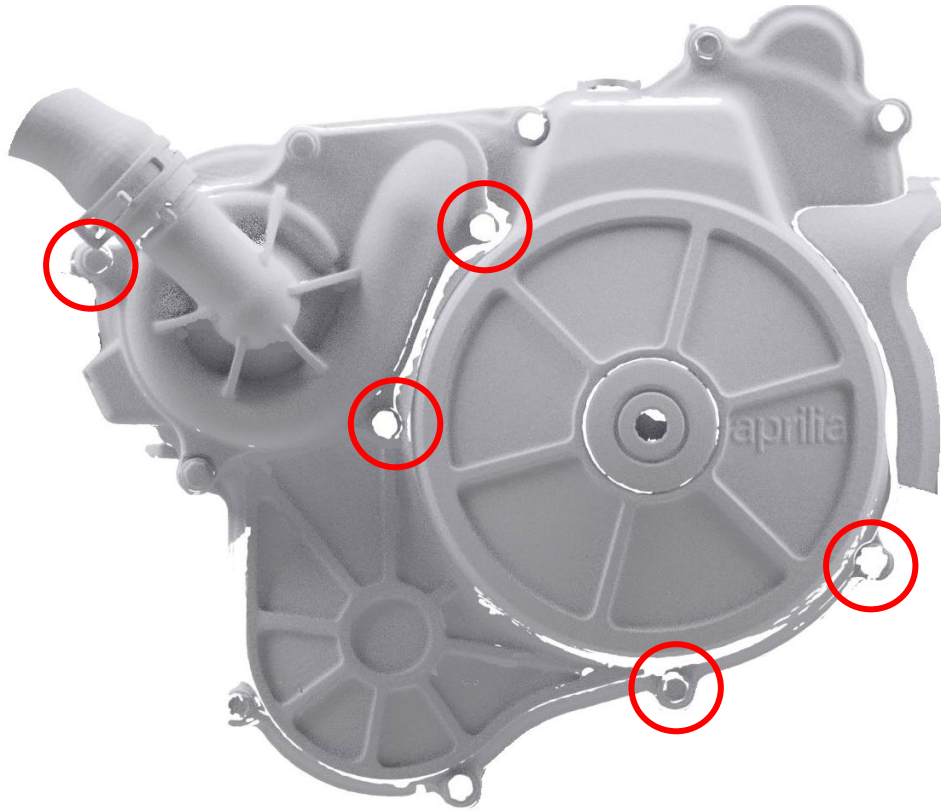
LEGEND

ITEM NO.	DESCRIPTION	QTY
ITEM 1	CECC0394PRO (R&G ALUMINIUM ENGINE CASE COVER)	1
ITEM 2	ECS0179 (SKIDDER ASSEMBLY)	1
ITEM 3	M6 x 1.00 x 35mm CAP HEAD BOLTS	2
ITEM 4	M6 x 1.00 x 55mm CAP HEAD BOLTS	3
ITEM 5	M6 x 12MM O/D WASHER	5
ITEM 6	M5 x 0.80 x 12mm CSK BOLTS	4

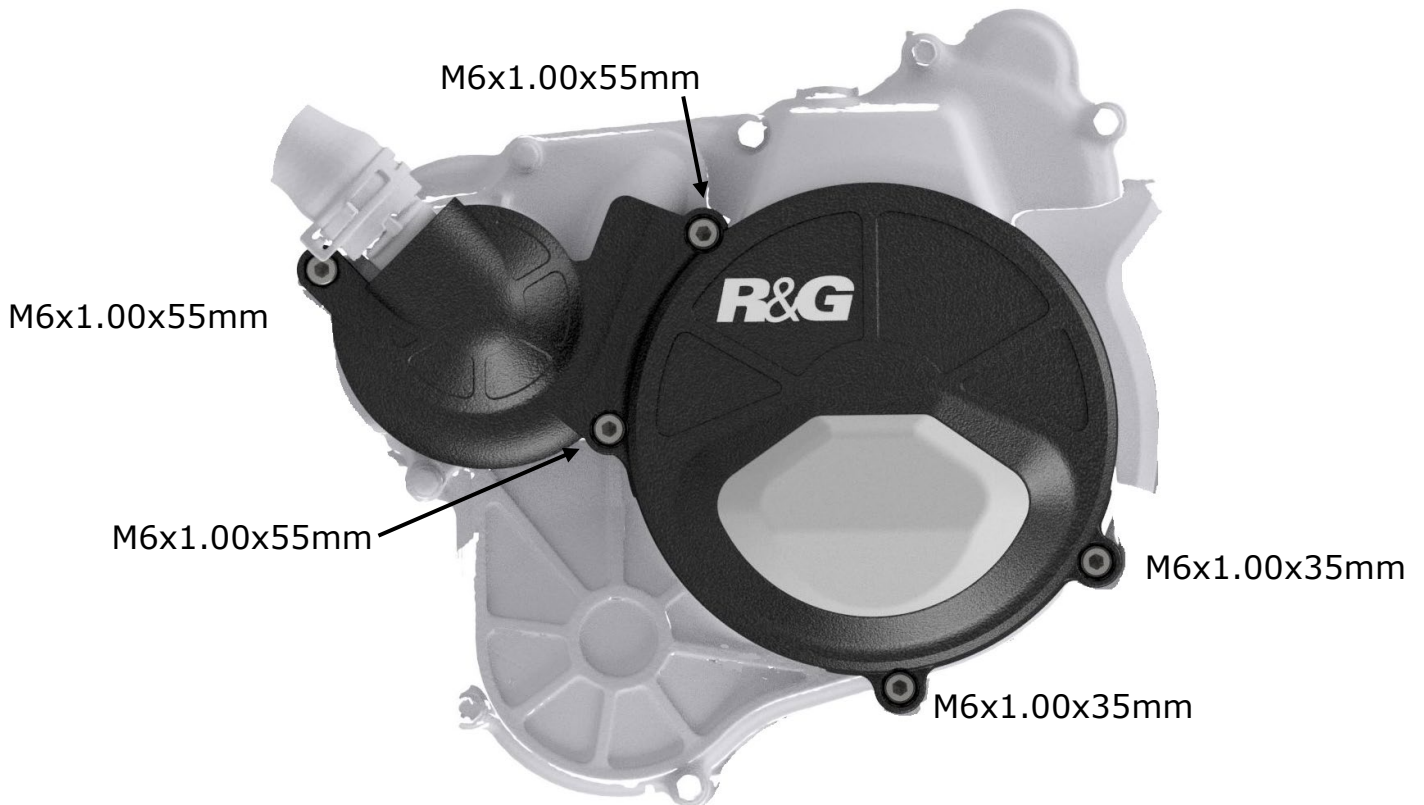
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PICTURE 1



PICTURE 2

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FITTING INSTRUCTIONS

- If fitting to models with fairing, remove the LHS mid-section according to your service manual.
- Please make sure the engine is cold before proceeding with the fitting of the R&G cover.
- Affix the skidder (**ITEM 2**) to the Case cover (**ITEM 1**) using the M5 bolts (**ITEM 6**), ensuring the bolts are torqued to spec shown on page 2.
- Remove the OEM engine case bolts as highlighted in **PICTURE 1**. DO NOT REMOVE ALL OF THE CASE BOLTS.
- Offer the Engine case cover into position and check the water pump area, *note you may need to rotate the water pump clip by pinching with pliers and moving the tangs to a new position to avoid contact with the cover.*
- With engine cover in position, place an M6 washer (**ITEM 5**) over each of the provided bolts.
- Ensuring to follow the bolt pattern guide shown in picture 2, use the 5 x bolts (**ITEMS 3 & 4**) provided to secure **ITEM 1** as shown in **PICTURE 2**.
- With a hex tool tighten the bolts equally so that they pull the cover into place. DO NOT FULLY TIGHTEN.
- Finally use a torque wrench set at 10 N/m (7 Lb/ft) to fully tighten.
- It is suggested that you check the tightness of the mounting bolts on a regular basis such as when cleaning or once a month.
- R&G will accept no liability if the above procedure and torque settings are not followed.

SKIDDER REPLACEMENT

If your skidder is showing signs of wear and needs replacing, please follow the following steps:

- Remove the 4 x CSK bolts (**ITEM 6**) from the reverse side of engine case cover, this will allow the skidder to be separated from the engine case cover.
- Slot the replacement skidder (**ITEM 2**) into the skidder shaped recess on the front of the engine case cover and secure using 4 x CSK bolts supplied with the replacement skidder.

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NOTICE DE MONTAGE POUR ECC0394PRO
PROTECTION CARTER MOTEUR PRO CÔTÉ GAUCHE



CE KIT CONTIENT LES ARTICLES ILLUSTRÉS ET ÉTIQUETES SUR LA PAGE.
CERTAINES PARTIES PEUVENT ÊTRE PRÉSENTES UNIQUEMENT POUR LA CLARTE DES INSTRUCTIONS.
NE PAS PROCÉDER AU MONTAGE TANT QUE VOUS N'ÊTES PAS SÛR QUE TOUTES LES PIÈCES SOIENT
PRÉSENTES.

VEUILLEZ LIRE TOUTES LES INSTRUCTIONS AVANT DE CONTINUER.
EN CAS DE DOUTE LORS DU MONTAGE DE NOS PRODUITS, CONSULTEZ UN DE NOS
REVENDEURS OU FAITES APPEL À UN TECHNICIEN QUALIFIÉ.

VEUILLEZ NOTER QUE LE CACHE DE PROTECTION EN PLASTIQUE EST UNIQUEMENT
ASSEMBLÉ POUR L'EMBALLAGE. VOUS DEVREZ LE RETIRER, PLACER 1 GOUTTE DE FREIN
FILET SUR CHAQUE BOULON ET LE REMONTER SUR LE COUVERCLE DU CARTER MOTEUR
EN ALUMINIUM. NE PAS DÉPASSER 15 NM DE COUPLE.

NOTICE DISPONIBLE AU TÉLÉCHARGEMENT SUR :
WWW.RG-RACING.COM



<u>OUTILS REQUIS</u>	<u>VALEURS DE SERRAGE</u>
<ul style="list-style-type: none"> • Clés Allen. • Clé métrique. • Clé dynamométrique. 	M4 BOULON = 8Nm M5 BOULON = 12Nm M6 BOULON = 15Nm M8 BOULON = 20Nm M10 BOULON = 40Nm M12 BOULON = 40Nm

LÉGENDE

ARTICLE NO.	DESCRIPTION	QTÉ
ARTICLE 1	CECC0394PRO (PROTECTION CARTER MOTEUR R&G EN ALUMINIUM)	1
ARTICLE 2	ECS0179 (CACHE DE PROTECTION)	1
ARTICLE 3	M6 x 1.00 x 35mm BOULONS	2
ARTICLE 4	M6 x 1.00 x 55mm BOULONS	3
ARTICLE 5	M6 x 12MM RONDELLE	5
ARTICLE 6	M5 x 0.80 x 12mm CSK BOULONS	4

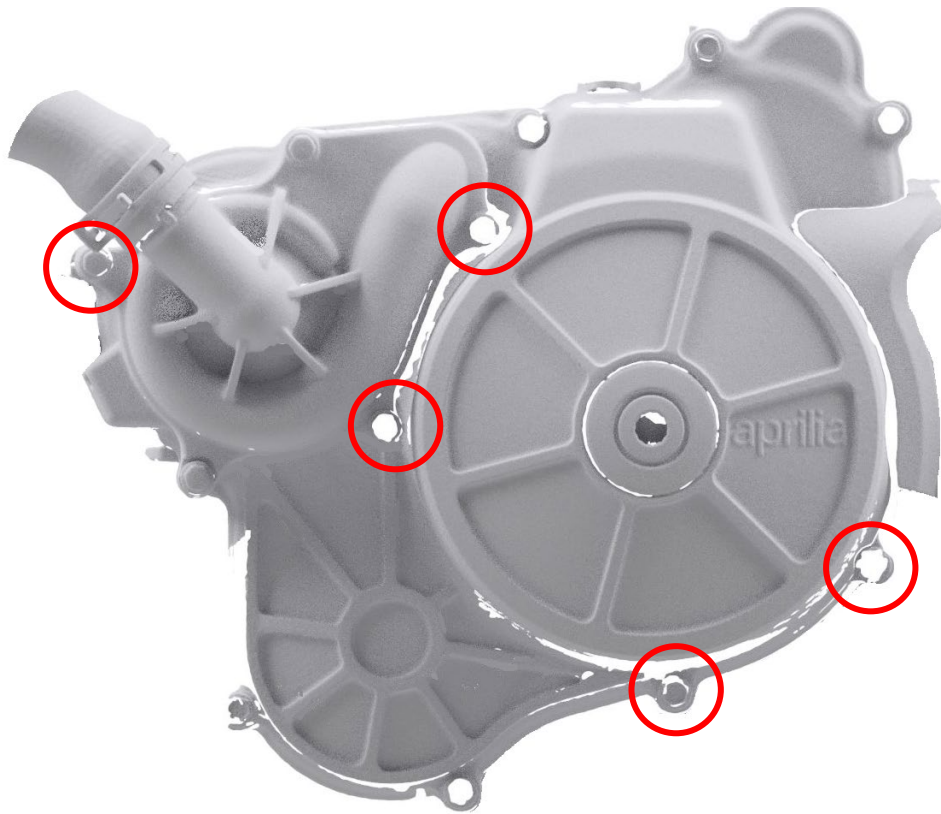


PHOTO 1

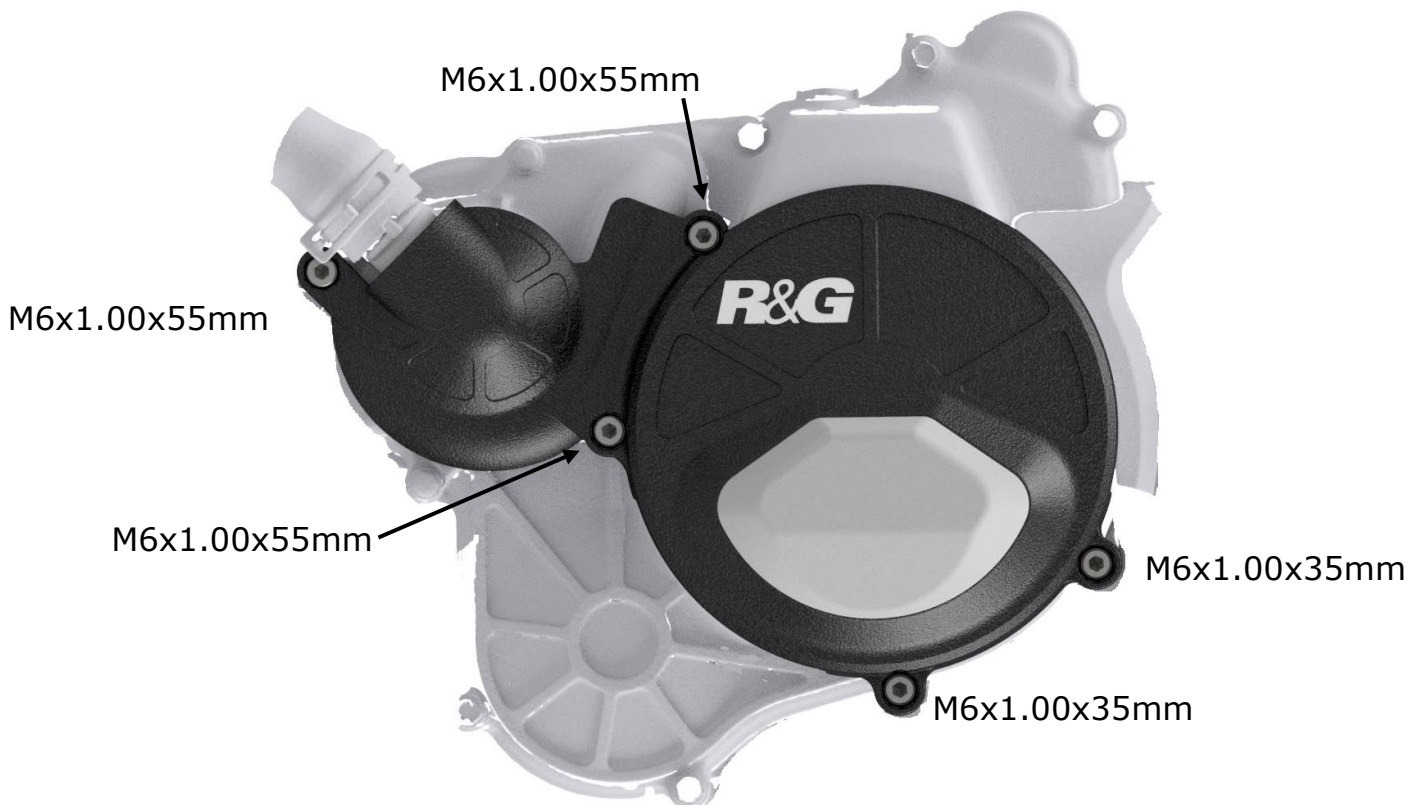


PHOTO 2

R&G



NOTICE DE MONTAGE

- Si vous installez des modèles avec carénage, retirez la partie centrale gauche conformément à votre manuel d'entretien.
- Assurez-vous que le moteur soit froid avant de procéder à la pose du couvercle R&G.
- Fixez le cache (ARTICLE 2) au couvercle du carter (ARTICLE 1) à l'aide des boulons M5 (ARTICLE 6), en vous assurant que les boulons soient serrés conformément aux spécifications indiquées à la page 2.
- Retirez les boulons du carter moteur d'origine comme indiqué sur la PHOTO 1. **NE RETIREZ PAS TOUS LES BOULONS DU CARTER.**
- Mettez le couvercle du carter moteur en position et vérifiez la zone de la pompe à eau. Notez que vous devrez peut-être faire pivoter le clip de la pompe à eau en le pinçant avec une pince et en déplaçant les languettes vers une nouvelle position pour éviter tout contact avec le couvercle.
- Une fois le couvercle moteur en position, placez une rondelle M6 (ARTICLE 5) sur chacun des boulons fournis.
- Assurez-vous de suivre le guide de montage des boulons illustré sur l'image 2, utilisez les 5 boulons (ARTICLES 3 et 4) fournis pour fixer l'ARTICLE 1 comme indiqué sur l'IMAGE 2.
- À l'aide d'un outil hexagonal, serrez les boulons de manière égale afin qu'ils mettent le couvercle en place. **NE SERREZ PAS COMPLÈTEMENT.**
- Enfin, utilisez une clé dynamométrique réglée à 10 N/m (7 Lb/ft) pour serrer complètement.
- Il est suggéré de vérifier régulièrement le serrage des boulons de montage, par exemple lors du nettoyage ou une fois par mois.
- R&G n'acceptera aucune responsabilité si la procédure et les réglages de couple ci-dessus ne sont pas suivis.

CACHE DE RECHANGE

Si votre cache de protection montre des signes d'usure et doit être remplacé, veuillez suivre les étapes suivantes :

- Retirez les 4 boulons CSK (ARTICLE 6) de l'arrière du couvercle du carter moteur, cela permettra de séparer le cache du couvercle du carter moteur.
- Insérez le cache de remplacement (ARTICLE 2) dans le renforcement en forme de cache à l'avant du couvercle du carter moteur et fixez-le à l'aide des 4 boulons CSK fournis avec le cache de remplacement.

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